

ROYAL SW EM 12K (AWS/ SFA 5.17 EM12K)

CODING: AWS/ SFA 5.17 EM12K

TYPICAL ALL WELD ANALYSIS (%)

C: 0.05-0.15

Mn: 0.80-1.25

Si: 0.10-0.35

S: 0.03 max

P: 0.03 max

Cu: 0.35 max

Medium Manganese killed steel wire offer better radiographic quality & tough deposit. Suitable for H- SAW pipes, L-SAW Pipes, Conventional pipes and structural fabrication.